

10267 East U.S. Hwy 136 INDIANAPOLIS, IN 46234

## **NHRA Funny Car Dual Front Latch Specification Requirements**

- Latch Handle- 2 independent latch assemblies required
  - o Minimum Length: 5"
  - Maximum Length: 7"
  - o Streamline Aero tubing as handle
    - Major Axis:
      - Minimum: 0.750"Maximum: 2.360"
  - o Minimum 4" section of handle must have 1.5" clearance between handle and body
  - Handle Vertical when Locked (Closed)
    - Counter Clockwise 45° to Unlock (Open)
  - May not extend more than 40" in front of forward most wheel centerline
- Latch Mount
  - o Face Plate
    - Minimum Vertical Spread: 10"
    - Minimum Width: 2"
    - Outer Doubler
      - Minimum: .090" Carbon
      - Minimum: 6 10-32 Steel Bolt/Nuts
        - o Cannot be countersunk unless in used with Tinnerman washer
        - o 3 Top, 3 Bottom
        - All with hard spots
      - Minimum 3/8" Larger than inner plate around perimeter
      - Minimum 1/2" Corner Radius
        - Must be scalloped (see drawing)
  - o Gussets
    - Single Rib
      - Face Plate:
        - o 3/16" Aluminum
        - o 1/8" Steel/Ti
    - Double (Channel)
      - Face Plate:
        - o 1/8" Aluminum
        - o 1/16" Steel/Ti
      - 3/16" Aluminum
      - 1/8" Steel/Ti

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## • Latch Tube/Bar

- o Double Shear
- o Minimum Engagement: 0.500"
- o Solid Bar, minimum O.D. Effective May 14<sup>th</sup>, 2020
  - o TI 1/2"
  - o Aluminum 7/8"
- o Filled Tube, minimum O.D.
  - o TI / CM4130 7/8"
  - Solid fill (TI, Steal, Aluminum only) must extend from rear of latch forward a minimum of 4" or to key slot.
  - Plug must be securely attached to the tube (i.e. roll pins, tack weld, etc.)